



TABLA DE AQL

Tamaño del lote	0.01%	0.015%	0.025%	0.040%	0.065%	0.10%	0.15%	0.25%	0.40%	0.65%	1.0%	1.5%	2.5%	4.0%	6.5%	10%	
2 a 8	*	*	*	*	*	*	*	*	*	5	5	5	3	3	2	2	
9 a 15	*	*	*	*	*	*	*	*	12	12	12	12	3	3	2	2	
16 A 25	*	*	*	*	*	*	*	12	12	12	12	12	5	3	3	2	
26 A 50	*	*	*	*	*	*	12	12	12	12	12	12	5	7	5	3	
51 A 90	*	*	*	*	*	12	12	12	12	12	12	12	7	7	5	4	
91 A 150	*	*	*	*	12	12	12	12	12	12	12	12	12	7	6	5	
151 A 280	*	*	*	100	50	25	25	25	25	25	25	25	12	12	7	6	
281 A 500	*	*	250	200	100	50	50	50	50	50	25	25	12	12	9	7	
501 a 1200	*	350	300	250	150	100	100	75	75	50	50	25	20	12	11	8	
1201 a 3200	500	400	350	300	200	150	150	100	75	50	50	25	25	20	13	9	
3201 a 10000	600	500	450	400	250	200	150	125	75	75	50	50	25	20	15	9	
10001 a 35000	700	600	500	450	300	250	200	125	100	75	75	50	25	25	15	9	
35001 a 150000	800	800	700	600	350	300	250	150	125	100	75	50	50	25	15	9	
150001 a 500000	1100	850	800	650	400	350	300	175	150	125	100	75	50	25	15	9	
500001 y mas	1250	1200	1100	700	450	400	350	250	175	150	100	75	50	25	15	9	
										Inspeccion Visual							Inspeccion Dimensiona